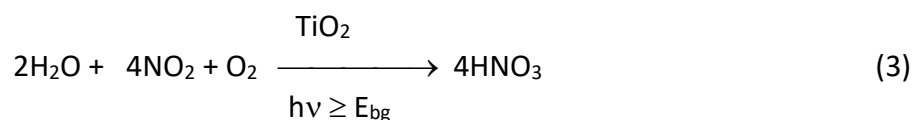
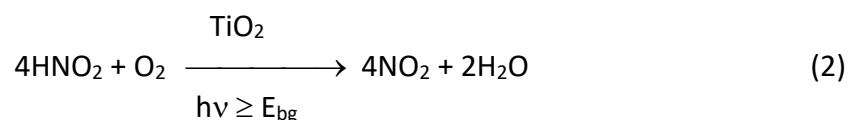
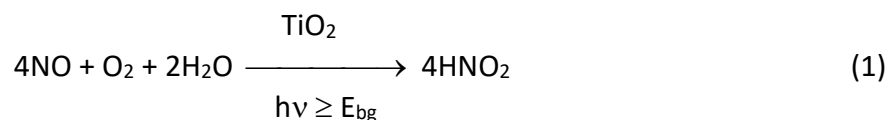


Appendix

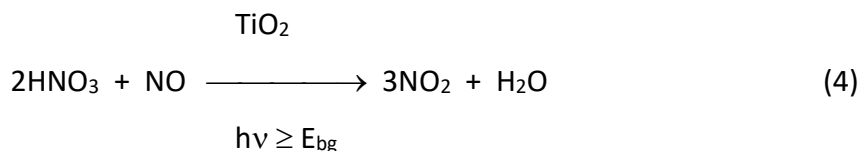
The NO removal ISO Standard^{1,2}

Introduction

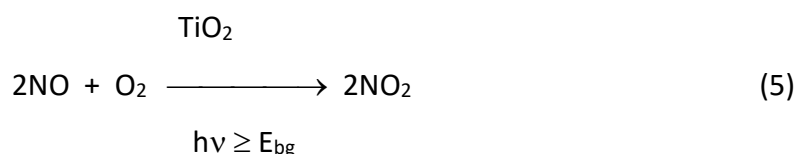
The key photocatalytic reactions associated with the reduction of ambient NO_x levels using a TiO₂-based photocatalyst, [3-6], i.e.



Thus, in the photocatalytic reactions (1) and (2), the NO component of NO_x is oxidised to NO₂, *via* the intermediate formation of nitrous acid, HNO₂, and then the existing and photocatalyst-generated NO₂ is oxidised to nitric acid, *via* reaction (3). There is, however, a well-known problem [2,7-11] with this system, in that as the final product, HNO₃, accumulates on the surface of the TiO₂ photocatalyst, the following photocatalysed reaction becomes increasingly important,



As a consequence, all TiO₂-based photocatalysts for NO_x removal eventually accumulate sufficient surface HNO₃ so that they only function to promote the oxidation of NO to NO₂ [8,2], i.e.



The problem of HNO₃ accumulation is usually addressed in commercial photocatalytic paints and concrete by including in the formula an acid scavenger, such as CaCO₃ [12] or NaOH [2], since, in contrast to HNO₃, the accumulation of a nitrate salt does not appear to promote reaction (5). Photocatalyst coatings, such as glass, tiles or plastics, that do not have an effective, acid-removing additive, must therefore, rely on the regular removal of the surface accumulated HNO₃ by surface water, such as rain, which is clearly an issue for indoor products and external-use products where regular rainfall is unlikely [2]. As a consequence, the latter materials are usually promoted for their ability to destroy volatile or non-volatile organic pollutants, rather than their NO_x removal capacity

The ISO photocatalytic reactor

The ISO standard employs an inert flat-bed photoreactor system (Fig. 1) designed to hold a $5 \times 10 \text{ cm}^2$ test sample under illumination with UVA light (irradiance = 1 mW cm^{-2}). Humidified (RH = 50% at 25 °C) air and dry NO, mixed to give a NO concentration of 1.0 ppmv, are passed into the system at $3.0 \text{ dm}^3 \text{ min}^{-1}$ via mass flow rate controllers. The gas mixture is made to pass through a narrow gap of 5 mm between the top glass window and the test sample below, and the outlet gas stream from the reactor is sampled through a valve attached to a suitable NO_x detection system, usually based on chemiluminescence. The concentration of NO and NO₂ in the outlet stream is monitored for ca. 30 min before the light is switched on, during the 5 h irradiation period of the test, and for 30 min after the light has been switched off. A schematic illustration of a typical set of results, i.e. plots of [NO] and [NO₂] vs time recorded before, during and after UV irradiation are illustrated in Fig. 2. The test sample's overall ability to photocatalytically remove NO_x, $n(\text{NO}_x)_{\text{rem}}$ was calculated from the difference between the total NO removed, $n(\text{NO})_{\text{rem}}$, and NO₂ generated $n(\text{NO}_2)_{\text{gen}}$ during the irradiation period [12].

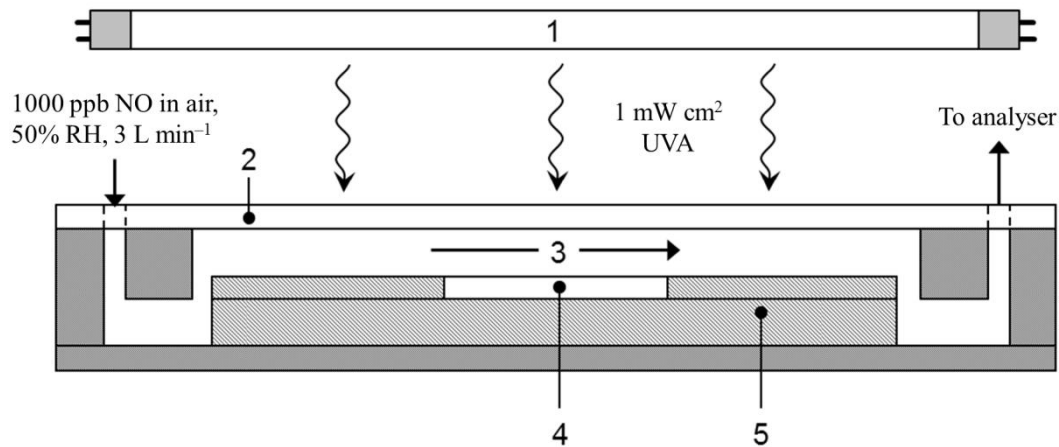


Fig. 1 Cross-sectional schematic of the photoreactor used in the NO air-purification ISO method: (1) UV light source, (2) glass cover, (3) test gas flow, (4) flat test sample, (5) height-adjusting plate.

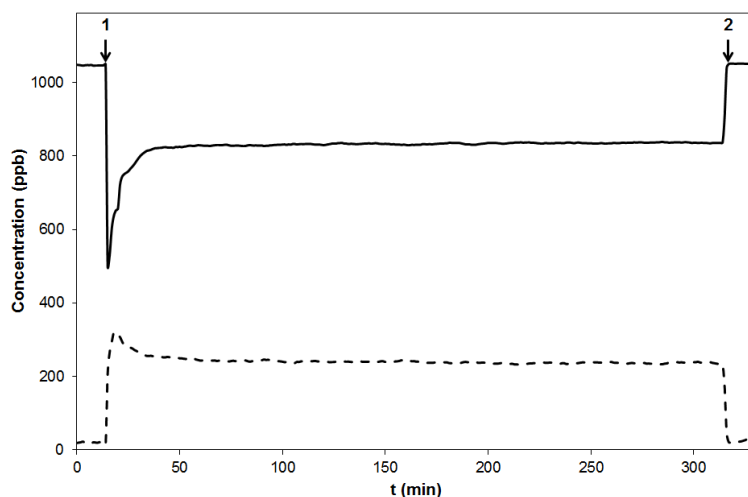
Thus, in every NO ISO test run, the recorded [NO] and [NO₂] vs time profiles, such as that illustrated in Fig. 2 were used to calculate the amounts of NO removed, NO₂ generated and NO_x removed as a proportion of the total amount of NO that flowed through the system over the 5 h of irradiation period. In this work the key calculations were based on the following equations,

$$\% \text{NO}(\text{rem}) = \int_{t_0}^{t_{\text{end}}} \frac{[\text{NO}]_{\text{in}} - [\text{NO}]_{\text{exit}}}{[\text{NO}]_{\text{in}}} dt \times 100\% \quad (6)$$

$$\% \text{NO}_2(\text{gen}) = \int_{t_0}^{t_{\text{end}}} \frac{[\text{NO}_2]_{\text{exit}}}{[\text{NO}]_{\text{in}}} dt \times 100\% \quad (7)$$

$$\% \text{NO}_x(\text{rem}) = \int_{t_0}^{t_{\text{end}}} \frac{[\text{NO}]_{\text{in}} - [\text{NO}]_{\text{exit}} + [\text{NO}_2]_{\text{exit}}}{[\text{NO}]_{\text{in}}} dt \times 100\% \quad (8)$$

where, %NO(rem), %NO₂(gen) and %NO_x(rem), are the percentages of NO removed, NO₂ generated and NO_x removed, respectively. It follows from eqns (6) to (8) that %NO_x(rem) = %NO(rem) - %NO₂(gen). The parameters, [NO]_{in} and [NO]_{exit} are the measured concentrations, in ppbv (or ppm), of NO, in the gas stream on entry and exit of the photoreactor, respectively, at any time, *t*, during the irradiation period. The parameter [NO₂]_{exit} is the exit concentration of NO₂, measured at the same time, *t*, as [NO]_{exit}. The integrations described by eqns (6) – (8), cover the irradiation period of interest, which is usually between *t*_o = 0 min to *t*_{end} = 300 min, which mark the points at which the UV light is switched on and then off, respectively, during a typical run,



see Fig. 2. The values of %NO(rem), %NO₂(gen) and %NO_x(rem) calculated for this period are average values and referred to as such.

Fig. 2 Typical data set generated, i.e. NO removed (solid line) and NO₂ generated (broken line), during an NO ISO standard test (inlet [NO] = 1000 ppb), with key time points, namely, (1) when UV light is switched on, i.e. when *t*_o (in eqns (6)-(8) in main text) = 0 min and (2) when UV light is switched off, i.e. when *t*_{end} = 300 min.

A typical report sheet provided by IPS for a photocatalytic film is illustrated in Fig. 3, which includes reaction details and calculated values of %NO(rem), %NO₂(gen) and %NO_x(rem).

Additional notes


(i) UV Pre-conditioning

In accordance with the standard NO ISO, [1], all samples are pre-irradiated for 16 h with UV light (1 mW cm⁻²) to decompose any residual organic matter. If customers require a longer pre-irradiation time, this must be requested in advance and will incur an additional charge..

(ii) The Sensitive and Super-Sensitive tests

In accordance with the standard NO ISO, [1], samples which might exhibit a lower performance can be run under the following alternative sensitive test conditions, namely: a flow rate of 1.5 L min⁻¹ and with two samples (10x5 cm²) in series. This improves the sensitivity of the system by 4. IPS have also developed a Super-sensitive test in which a flow rate of 0.25 L min⁻¹ and with three samples (10x5 cm²) in series

are use. This improves the sensitivity of the system (compared to the standard test conditions) by 36 [13].



IPS
INTERNATIONAL
PHOTOCATALYST
STANDARDS
TESTING CENTRE

Fine ceramics - Test method for air-purification performance of
semiconducting photocatalytic materials

Removal of nitric oxide

BS ISO 22197-1:2007
ISO 22197-1:2007 (E)

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Tel: 02890974455 | **Fax:** 02890976524 | **Email:** enquiries@iphotocat.com
www.iphotocat.com

| | |
|---------------------|--------------|
| Customer Name: | IPS |
| Customer contact: | IPS |
| Sample name: | P25 Standard |
| Sample description: | P25 on glass |

Testing conditions

| | |
|------------------------------------|------------|
| Date (dd/mm/yyyy)= | 12/04/2018 |
| T (°C) = | 20.9 |
| RH (%) = | 51 |
| STP flow (L/min) = | 2.70 |
| irradiance (mW/cm ²) = | 1 |
| NO supply conc. (ppm) = | 0.97 |
| Sample Area (cm) | 5x10 |

| Results | Amount (µmol) | Area (%) |
|---|---------------|----------|
| (i) NO supplied to the reactor | 35.37 | 100.00 |
| (ii) NO removed by the test piece | 9.46 | 26.73 |
| (iii) total NO unreacted | 25.92 | 73.27 |
| (iv) amount of NO ₂ generated by the test piece | 7.85 | 22.18 |
| (v) net amount of NO _x removed by the test piece = ((ii)-(iv)) | 1.61 | 4.55 |

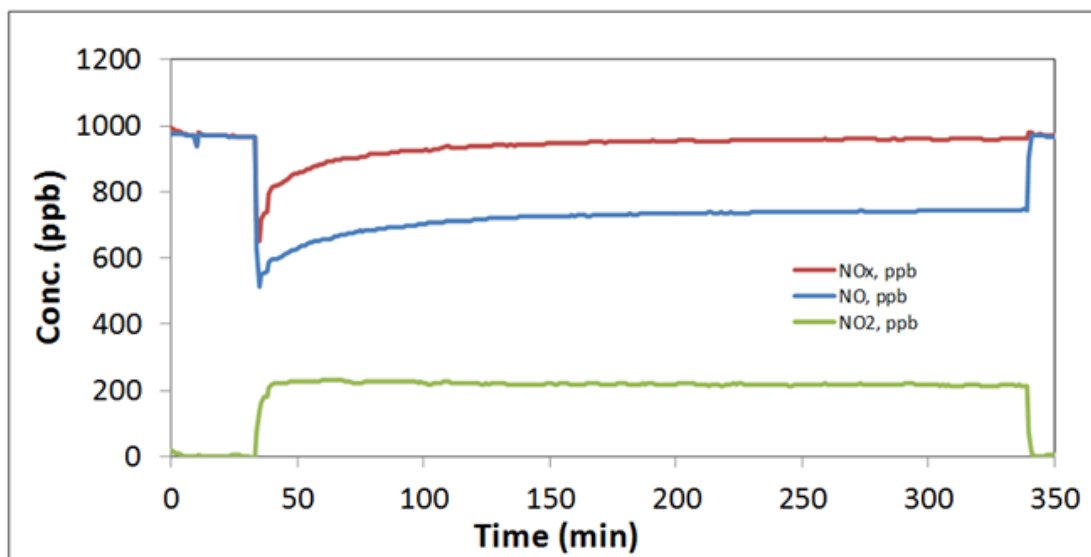


Figure : Trace of NO/NO_x/NO₂ concentration during the ISO test for tested sample.

Fig. 3: IPS report sheet for a typical TiO₂ powder film

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